



Luna™ Translucent and Pre-Shaded Translucent Sintering Furnace Programs

Multi-Stage Sintering:			
Stage 1:	15°C Rate Rise	900°C Temp.	10 Min. Hold time
Stage 2:	3°C Rate Rise	1550°C High Temp.	120 Min. Hold Time
Stage 3:	50°C Rate Decline	1100°C Temp.	1 Min. Hold Time
Stage 4:	50°C Rate Decline	350°C Temp.	1 Min. Hold Time

Multi-Stage Sintering Program, Reverse-Order Display format*

Note: The program below is exactly the same as the one above; this is only intended to make it easier to program ovens with reverse-order program displays, such as the inFire.

Multi-Stage Sintering, (Reverse-Order Display format: inFire, etc.)			
S4:	50°C Rate Decline	350°C Temp.	1 Min. Hold Time
S3:	50°C Rate Decline	1100°C Temp.	1 Min. Hold Time
S2:	3°C Rate Rise	1550°C High Temp.	120 Min. Hold Time
S1:	15°C Rate Rise	900°C Temp.	10 Min. Hold time