



## Multi-Strength/Multi-Layered Natural Aesthetic Dental Zirconia

### Sintering Programs

Sintering Program			
Stage 1:	15°C Rise	1000°	15 Min. Hold Time
Stage 2:	3°C Rise	1250°C High Temp.	0 min. Hold Time
Stage 3:	5°C Rise	1530°C Temp.	120 Min. Hold Time
Stage 4:	60°C Decline	450°C Temp.	0 Min. Hold Time

Sintering Program (Reverse Order Display format: inFire, etc.)			
*Note: this is the same program as the one above; it is only provided to make it easier to program ovens with reverse-order displays			
Stage 4:	60°C Decline	450°C Temp.	0 Min. Hold Time
Stage 3:	5°C Rise	1530°C Temp.	120 Min. Hold Time
Stage 2:	3°C Rise	1250°C High Temp.	0 min. Hold Time
Stage 1:	15°C Rise	1000°	15 Min. Hold Time

Covered Tray, Celsius (5 hours, 44 mins)